

**WHAT IS CLAIMED IS:**

1. A polycarbonate composition comprising
- 5 (A) an aromatic polycarbonate and/or polyester-carbonate  
(B) a graft polymer and  
(C) a copolymer of styrene and at least one monomer containing  
at least one carboxyl group, the copolymer having a weight  
average molecular weight,  $M_w$ , equal to or greater than  
10 10,500 g/mol.
2. The composition according to Claim 1, wherein (C) is present  
in an amount of 0.4 to 7 % relative to the weight of the composition.
- 15 3. The composition according to Claim 1 wherein (C) is present  
in an amount of 1 to 4 % relative to the weight of the composition.
4. The composition according to Claim 1 wherein (C) is a  
copolymer of styrene and maleic anhydride.
- 20 5. The composition according to Claim 4, wherein (C) contains  
maleic anhydride in an amount of 1 to 40 % relative to the weight of (C).
6. The composition according to Claim 1 wherein the weight  
25 average molecular weight of (C) is 10,500 to 300,000.
7. The composition according to Claim 1 wherein (A) is present  
in an amount of 5 to 98 % relative to the weight of the composition.
- 30 8. The composition according to Claim 1 wherein (A) is present  
in an amount of 4 to 75 % relative to the weight of the composition.

9. The composition according to Claim 1 wherein (B) is a graft of B.1) 5 to 95 wt.% of one or more vinyl monomers on B.2) 95 to 5 wt.% of one or more graft bases having glass transition temperatures lower than 10°C.

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10. The composition according to Claim 1 wherein (B) is present in an amount of 1 to 94 % relative to the weight of the composition.

11. The composition according to Claim 1 wherein (B) is present in an amount of 5 to 60 % relative to the weight of the composition.

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12. The composition according to Claim 1 further containing (D) at least one thermoplastic vinyl (co)polymer and/or polyalkylene terephthalate.

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13. The composition according to Claim 12 wherein D is present in an amount of 0 to 25 % relative to the weight of the composition.

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14. The composition according to Claim 1 further containing (E) at least one additive selected from the group consisting of flameproofing agents, fluorinated polyolefins and inorganic particles.

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15. The composition of Claim 14 wherein inorganic particles are selected from the group consisting of talc, mica, wollastonite, quartz, and titanium dioxide.

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16. A process for the preparation of the composition of Claim 1 comprising mixing (A), (B) and (C) and subjecting the resulting mixture to melt compounding and melt extrusion at temperatures of 200 to 300°C in conventional units.

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19. A multi-layered composite comprising at least one first layer that includes the composition of Claim 1 and a second layer that contains polyurethane.

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22. The composite of Claim 20 wherein said second layer is a solid polyurethane.

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25. The composite of Claim 23 wherein the additional layer is bonded directly to the second layer.